# TRANSLATION PATENT COOPERATION TREATY PCT

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 000055079	FOR FURTHER ACTION	See Form PCT/IPEA/416						
International application No.  PCT/EP2004/012787	International filing date (day/month) 11.11.2004	/year) Priority date (day/month/year)  17.11.2003						
International Patent Classification (IPC) or national classification and IPC  G03F7/36, G03F7/033								
Applicant XSYS PRINT SOLUTIONS DEUTSCHLAND GMBH								
1. This report is the international prelimination of the under Article 35 and transmitted to the	-	ed by this International Preliminary Examining Authority						
2. This REPORT consists of a total of	6 shee	ts, including this cover sheet.						
3. This report is also accompanied by A	NNEXES, comprising:							
a. (sent to the applicant and	to the International Bureau) a total o	sheets, as follows:						
sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.								
	Bureau only) a total of (indicate type	and number of electronic carrier(s))						
		, containing a sequence listing and/or tables						
related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).								
4. This report contains indications relati	ng to the following items:							
Box No. I Basis of the	report							
Box No. II Priority								
Box No. III Non-establi	shment of opinion with regard to nov	elty, inventive step and industrial applicability						
Box No. IV Lack of uni	ty of invention							
BON 110. 1	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
Box No. VI Certain doc	Box No. VI Certain documents cited							
Box No. VII Certain defe	Box No. VII Certain defects in the international application							
Box No. VIII Certain obs	Box No. VIII Certain observations on the international application							
Date of submission of the demand	Date of comp	letion of this report						
Name and mailing address of the IPEA/EP	Authorized o	fficer						
Facsimile No.	Telephone N	o.						

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
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Box No.	. <b>I</b>	Basis of the report		
	_	d to the language, this report is based on the internation of the inte	onal application in the language in	which it was filed, unless otherwise
		report is based on translations from the original languant is the language of a translation furnished for the pur		,
		international search (Rule 12.3 and 23.1(b))		
		publication of the international application (Rule 12.4	4)	
		international preliminary examination (Rule 55.2 and	/or 55.3)	
rec	_	d to the <b>elements</b> of the international application, this Office in response to an invitation under Article 14 a. :	<u> </u>	· · · · · · · · · · · · · · · · · · ·
	the in	ternational application as originally filed/furnished		
	the de	escription:		
	pages	1–31		as originally filed/furnished
	pages	·*·	received by this Authority on	
	pages	3 <sup>3</sup> %	received by this Authority on	
$\boxtimes$	the cl	aims:		
	nos.			as originally filed/furnished
	nos.*		as amended (togethe	er with any statement) under Article 19
	nos.*		received by this Authority on	15.09.2005 with letter
	nos.*		-	
	7	cawings:	_	
	sheets			as originally filed/furnished
	sheets		_	
_	sheet:	S*	_ received by this Authority on	
	a sequ	uence listing and/or any related table(s) – see Supplen	nental Box Relating to Sequence L	Listing.
3.	The a	amendments have resulted in the cancellation of:		
		the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
4.		report has been established as if (some of) the amendate have been considered to go beyond the disclosure as f	<b></b>	
		the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
* If i	 item 4 av	plies, some or all of those sheets may be marked "sup		

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Box			ticle 35(2) with regard to novelty, inventive step or industrial applicability; oporting such statement	
1.	Statement			
	Novelty (N)	Claims	1-15	YES
		Claims		_ NO
	Inventive step (IS)	Claims	1-15	YES
		Claims		_ NO
	Industrial applicability (IA)	Claims	1-15	YES
		Claims		NO

- 2. Citations and explanations (Rule 70.7)
  - Document EP 0 778 297 (D1), considered to be the closest prior art, discloses a method for the preparation of flexographic printing plates by means of a thermal development process using a developing fluid (see page 9, lines 6-12), the base material used being a photopolymerisable flexographic printing element that comprises, in a superposed arrangement:
  - a dimensionally stable substrate (PET);
  - a photopolymerisable, relief-forming layer (see example 1 on page 9) comprising an elastomer bonding agent (styrene-butadiene-styrene block copolymer in a proportion of 27 wt.% relative to the sum of all the components of the relief-forming layer / with a molecular weight of 150,000 Mw and a styrene content of 20 wt.% relative to the bonding agent, the proportion of butadiene, which is 1,2-linked, relative to the bonding agent being 32 wt.%), ethylenically unsaturated monomers (1,9-nonanediol diacrylate), a softener (oligomer polybutadiene Nisso™ PB B1000, 30 wt.%) and a photo initiator (benzoin methyl ether),

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

the aforementioned method comprising the following steps:

- (a) the image-by-image irradiation of the photopolymerisable, relief-forming layer with actinic radiation;
- (b) the heating of the irradiated flexographic printing element to a temperature of 50°C (see page 9, line 8),
- (c) the removal of the softened non-polymerised portions of the relief-forming layer, a printing relief being thereby created (see page 9, lines 6-12).

The subject matter of claim 1 differs from D1 in that the proportion of the styrene-butadiene-styrene block copolymers is between <u>35</u> and 50 wt.% relative to the sum of all the components of the relief-forming layer.

The problem addressed by the present invention can consequently be regarded as that of devising a method for producing flexographic printing blocks by means of a thermal development process, the SBS-based printing blocks having an improved exposure latitude (see the present application, page 3, lines 29-34).

The solution to the above problem, as proposed in claim 1 of the present application, can be considered inventive (PCT Article 33(3)), the reasons being as follows (PCT Article 33(3)):

/ . . .

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The very small proportion of the styrene-butadiene-styrene block copolymers, namely 35 wt.%, can be considered inventive since this small amount has an unexpected effect by comparison with a proportion of 27 wt.% (see D1). The critical nature of the lower threshold of 35 wt.% in the light of the method according to the invention is demonstrated in example 2 and the comparative example V4. In example 2, the relief-forming layer contains circa 38 wt.% of Kraton® D-119. In comparative example V4, the amount is only circa 31.5 wt.%.

According to comparative example V4, however, no flexographic printing elements are obtained that are suitable for the thermal development process as per the invention (exposure latitude = -6 mn; see page 30, table 2) - by contrast with the flexographic printing element according to example 2 (exposure latitude = 0 mn; see page 30, table 2). A high level of positive exposure latitude is desirable.

Thus, the subject matter of claim 1 involves an inventive step.

Dependent claims 2-15 are dependent on claim 1 and, in consequence, also satisfy the requirements of the PCT in respect of novelty and inventive step.

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Box No. VII Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

- 1. Contrary to PCT Rule 5.1(a)(ii), the description does not cite document D1 or indicate the relevant prior art disclosed therein.
- 2. The description is not consistent with the newly submitted claims.